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20NR-64
Job Sheet 195429



Part No: 20NR-64

Job Qty: 10 pcs

DAS
21
9-85

Part Name: Flat Bumper



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 5/22/19

Job Tracking No:

Created By: Linda Lacelle

Due Date: 5/30/19

Description:

Type: SOLD

Note: 20NR-64 REV.A IPP REV:A 17.11.15 NEW ISSUE DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	Sign-off
					Setup Hrs	Run Hrs		
100	External Load - 1	10 pcs	5/30/19		0.00	1.11	External Load - 1 - B4B	AP 2019/05/27
							External Load - 2 - B4B	
							External Load - 3 - B4B	
110	QC 5	10 pcs	5/30/19		0.00	0.00	QC 5 - 10	
							QC 5 - 12	
							QC 5 - 17	
							QC 5 - 18	
							QC 5 - 19	
							QC 5 - 22	
							QC 5 - 24	
							QC 5 - 3	
							QC 5 - 43	
							QC 5 - 49	
							QC 5 - 51	
							QC 5 - 58	
							QC 5 - 68	
							QC 5 - 9	
							QC 5 - 50	
130	Packaging 3-1 - Stock - B4B	10 pcs	5/30/19		0.00	0.00	Packaging 3 - 1 - B4B	
							Packaging 3 - 2 - B4B	
							Packaging 3 - 3 - B4B	
							Packaging 3 - 4 - B4B	
							Packaging 3 - 5 - B4B	
							Packaging 3 - 6 - B4B	
							Packaging 3 - 7 - B4B	
							Packaging 3 - 8 - B4B	
							Packaging 3 - 9 - B4B	
							Packaging 3 - 10 - B4B	
							Packaging 3 - 11 - B4B	

DAS
30
9-85

MAY 2 2019

DAS
30
9-85

MAY 9 2019

				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
140 QC 21 - SA	10 pcs	5/30/19	0.00 0.00	QC 21 - SA - 21	MAY 29 2019
				QC 21 - SA - 70	26
				QC 21 - SA - 53	21
Part Op 100 - Small Fab - 1-Mix 80A liquid urethane using base and activator as per manufacturer instructions. A/R; Descriptions: M _____ EXP. _____ 2-Pour into DT10517 Mold. 3-Let cure as per manufacturer instructions. Time; _____ Date; _____ 4-Remove from mold. 5-Cut to length as per drawing. 6-Deburr if required. 130 - Identify as per dwg & Stock Location: _____ 140 - QC21- Final Inspection - Work Order Release					
Job BOM					
Part / Item 8644K12	Component Name 80A Liquid Urethane	Quantity .0100 pcs (.001 ea)	Operation 100-External Load - 1	Container S 18 2921	
Job Allocations					
Operation 100-External Load - 1	Component Part 8644K12	Required 0	Inventory 2	Allocated 0	
Part Specifications					
Specifications could not be found.					